





Water Purification

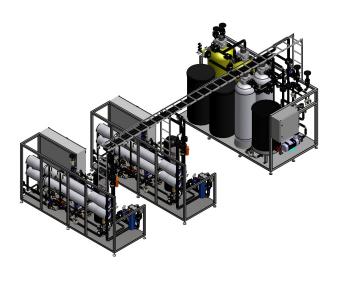
A comprehensive solution











Water purification

Modular built solution

Guldager provides complete solutions to secure pure water. Based on several water sources like surface waters, ground water and sea water, we combine our knowhow of many technologies within water treatment, thus providing all steps from pre-treatment to post-treatment. Guldager's water purification solution is a very flexible solution and thereby highly adaptable to customer requirements. It can be skid mounted, containerized etc.

We recognize the need for pure water installations and the investment involved. Therefore we recommend our complete solution providing a commercial and technical solution, including: equipment supply, installation and system maintenance. Guldager's from source-toconsumer solution includes all steps.

Pre-treatment

Guldager offers more solutions to pre-treatment such as softening, ultrafiltration, granular activated carbon, mircrofiltration or chemical injection to pre-condition the feedwater.

Reverse Osmosis

The reverse osmosis unit uses the latest membrane technology to remove up to 97 % of dissolved inorganics and over 99 % of total organisms, colloids and particles. Reverse Osmosis also provides excellent removal of microbial species. Guldager's UniRo is available either in single or multi pass Reverse Osmosis.

Continous Electro Deionisation (CEDI)

The CEDI continuously provides high purity water whilst withstanding hundreds of hot water sanitisation cycles (85° C). By applying voltage acress chambers of cation and anion resins, regeneration is continuous and chemical free. The design of resin filled concentrate cells elimantes the need for an additional concentrate recycle pump, reduces power consumption and avoids the disadadvantages of brine infusion.

Specifications

Optional

The are many different configurations for water purification plants. Each solution is adapted to the specific regional conditions and needs.

Pre-Treatment

- Base Exchange Softeners
- Granular Activated Carbon Media Bed (within softeners)
- Pre-filtration
- Hot water sanitisable softeners
- Hot Water sanitisable activated carbon Media bed (within softneners)
- Plastic or Sanitary Stainless Steel pipework
- Ultrafiltration
- Sand filters

Process

- Single pass Reserse Osmosis, recovery up to 90 %
- Multi Pass Reverse Osmosis
- Membrane degasser
- Continous Electrodeionisation
- Post-Treatment UV
- Ultra Filtration (for pH Eur Highly purified water)
- Post micro-filtration
- Storage Tank and ring main control **
- Continous or stop/start operation
- Automatic or manul CIP

Monitoring

- TOC
- Chlorine
- Hardness pH
- Final water monitoring and control
- Chart recorder **

Communications link

- Ethernet
- Profibus
- Modem access
- Volt-free contacts

Testing

- Fully-functional FAT
- Witnessed fully-functional FAT
- Witnessed control panel and fully-functional FAT**

NDT Requirement

- Boroscope with photographs
- 10 % of all stainless stell pipework
- 100 % of all stainless steel pipework**



Technical specifications

Fresh & Sea water

| Standard RO programme, FW | | | | | | | |
|--------------------------------|--------------|--------------|--------------|------------------|------------------|------------------|----------------|
| UniRo, Reverse Osmosis | 4000 | 5500 | 8000 | 10000 | 12000 | 17000 | 20000 |
| Capacity | | | | | | | |
| Permeat, I/h | 4000 | 5500 | 8000 | 10000 | 12000 | 17000 | 20000 |
| Recovery max, % | 80 | 80 | 80 | 80 | 80 | 80 | 80 |
| Salt rejection, % | 98 | 98 | 98 | 98 | 98 | 98 | 98 |
| Water quality, μS/cm | < 2 0 | ₹20 | ∢20 | ₹20 | ₹20 | ₹20 | ₹20 |
| | | | | | | | |
| Dimensions | | | | | | | |
| Heigth, mm | 1480 | 1480 | 1480 | 1480 | 2477 | 1515 | 1710 |
| Width, mm | 2600 | 2600 | 2610 | 3610 | 3640 | 3640 | 3610 |
| Depht, mm | 940 | 940 | 940 | 940 | 1300 | 1300 | 1300 |
| | | | | | | | |
| Electricity | | | | | | | |
| Electricity connection, V / Hz | 3 x 400 / 50 | 3 x 400 / 50 | 3 x 400 / 50 | 3 x 400 / 50 |
| Power, kW | 4 | 7,5 | 7,5 | 7,5 | 7,5 | 7,5 | 15 |
| kW/m³ permeate | 0,9 | 1 | 0,6 | 0,67 | 0,6 | 0,6 | 0,6 |
| | | | | | | | |
| Connection | | | | | | | |
| Inlet / Outlet / Drain | 2" / 1" / 1" | 2" / 1" / 1" | 2" / 1" / 1" | 2" / 5/4" / 5/4" | 2" / 5/4" / 5/4" | 2" / 5/4" / 5/4" | 2" / 1½" / 1½" |

| Standard RO programme, SW | Flow @ 20° C | | Recovery | Dimensions | | Membranes | Pump |
|------------------------------|--------------|----------|----------|-------------|--------|-----------|----------|
| Model | Feed | Permeate | | WxDxH | Height | Quantity | Power |
| | m³/h | m³/h | % | m | kg | - | KW |
| | | | | | | | |
| UniRo 25 | 5 | 1 | 20 | 3x1.7x2.2 | 1600 | 2 | 18.5 |
| UniRo 50 | 6 | 2 | 33 | 3x1.7x2.2 | 1700 | 4 | 22 |
| UniRo 75 | 8 | 3 | 40 | 4x1.7x2.2 | 1800 | 6 | 22 |
| UniRo 100 | 11 | 4 | 40 | 5x1.7x2.2 | 1900 | 8 | 2x15 |
| UniRo 125 | 13 | 5 | 40 | 6x1.7x2.2 | 2000 | 10 | 2x22 |
| UniRo 150 | 16 | 6 | 40 | 4x1.7x2.2 | 2100 | 12 | 2x22 |
| UniRo 190 | 20 | 8 | 40 | 6.51.7x2.2 | 2200 | 15 | 22+2.2 |
| UniRo 230 | 24 | 10 | 40 | 8x2x2.2 | 3100 | 18 | 30+2.2 |
| UniRo 270 | 27 | 11 | 42 | 8.5x2x2.2 | 3400 | 21 | 2x18.5+3 |
| UniRo 360 | 35 | 15 | 42 | 8.5x2x2.2 | 3700 | 28 | 2x22+3 |
| UniRo 450 | 44 | 19 | 42 | 9x2x2.2 | 4025 | 35 | 2x30+4 |
| UniRo 530 | 53 | 22 | 42 | 10x2x2.2 | 4325 | 42 | 55+5.5 |
| UniRo 620 | 62 | 26 | 42 | 10x2.15x2.2 | 4525 | 49 | 55+5.5 |
| Uniro 710 | 71 | 30 | 42 | 10x2.15x2.2 | 4530 | 56 | 75+7.5 |
| UniRo 800 | 79 | 33 | 42 | 10x2.15x2.2 | 4535 | 63 | 75+7.5 |

Your reliable partner

10 reasons to choose Guldager Water Treatment

The Guldager group holds more than 70 years of experience within the water treatment business. We consider ourselves as experts in Water and are committed to optimum performance and to our customers.

- Can be designed and manufactured according to almost any standard
- Fully compliant with all european standards and adaptable to offer
- Automated PLC control minimises operator involvement
- Unique CEDI design efficiently and reliably ensures product quality
- Fast-track project delivery through truly standardised product
- Water purification package with more than 30 standard options
- Comprehensive and standardised validation pack (FAT)
- Tested and proved concept
- Quality control through approved quality management system
- Diverse applications i.o. power plants, offshore, various industries

World wide service and support

The Guldager solution includes many features to ease the operation and required maintenance of the system. In order to ensure and maintain the performance of your solution and avoid expensive downtime, we provide a full portfolio of services. Our worldwide service and after market support include spare parts availability, maintenance, repair and modernization. This approach enables us to quarantee the quality and value of your system.



Guldager in short

Guldager A/S is a Danish, Business-to-Business company, specialized in providing wise water treatment Guldager A/S was founded in 1946 by Mr Alfred Guldager, and based on his development of corrosion protection by electrolysis back in 1923

Today, Guldager A/S is owned by his grandchildren Hans and Henrik Guldager



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